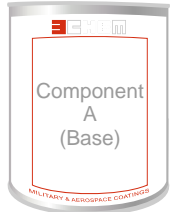


MIXING INSTRUCTIONS AND SOLVENT APPLICATION CHART FOR THE FOLLOWING SERIES OF SKYKOAT CONVENTIONAL POLYURETHANE TOPCOATS

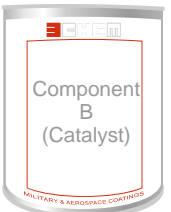
SKYKOTE

Conventional, HVLP or Electrostatic Spraying



Shake component A for 5 minutes or more if necessary

+



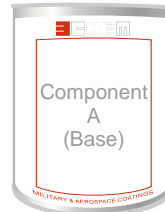
Mix Component A and B thoroughly

+



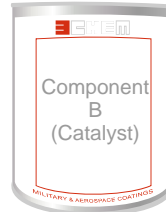
For spray application it is necessary to have an admix viscosity of 17-18 seconds on a Zahn cup #2
To reach such viscosity thin admix solution up to 10%
Refer to table below to choose the adequate solvent to use according to weather conditions.

Brush, roll or dip



Shake component A for 5 minutes or more if necessary

+



Mix Component A and B thoroughly

+



For brush or dipping application thinning is optional. If so, thin product with the proper solvent but never exceed 10%
Refer to table below to choose the adequate solvent to use according to weather conditions.
For roll application use CRL25 solvent regardless of the temperature to help eliminate bubbling effect

SOLVENT AND ACCELERATOR APPLICATION CHART BY TEMPERATURE

