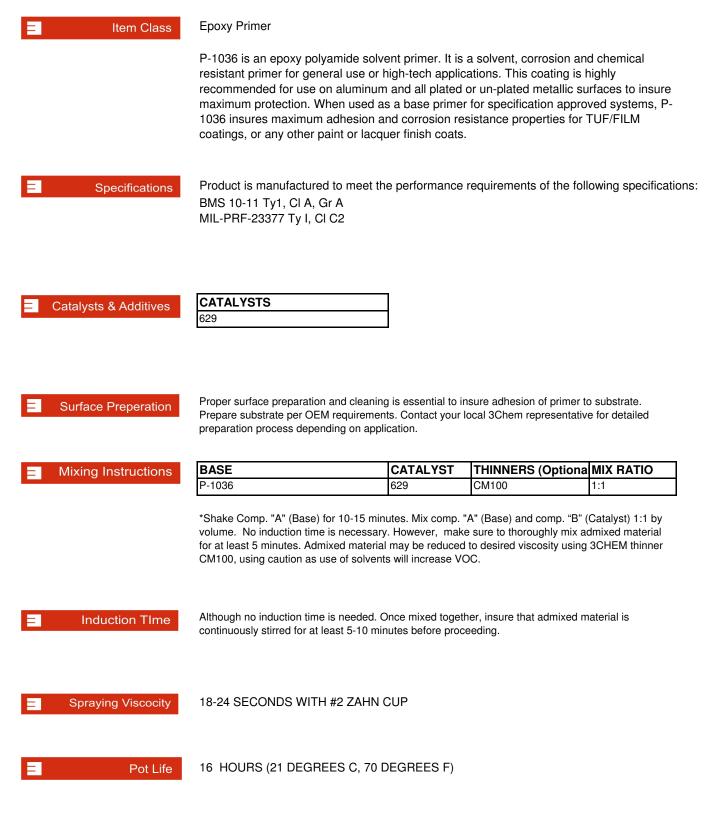


# P-1036 - EPOXY PRIMER



3Chem Corporation (866) 3CHEM-66 www.3chem.com



## P-1036 - EPOXY PRIMER



0.5 TO 0.8 MILS

## Application Instructions

### Temperature and Humidity

	MIN	MAX
TEMPERATURE C	14	36
TEMPERATURE F	55	96
HUMIDITY	34%	74%

#### Spray equipment

SPRAY GUN TYPE	TIP SIZE
CONVENTIONAL AIR GUN	1.2 - 1.4 mm
HVLP	1.2 to 1.4 mm
ELECTROSTATIC AIR GUN	1.2 or 1.5 mm

#### Number of Coats:

Apply a single even wet coat within film thickness recommendations. **Note**: Maximum overcoat window without reactivation is 48 hours.

#### Dry Times:

DUST FREE	15 MINUTES
TACK FREE	2 HOURS
DRY HARD	3 HOURS
TO TOP COAT	1 HOUR

\*Coverage based on 100% transfer rate

350 - 375 sq. ft. / gallon @ 1 mil

# Theoretical Coverage Color

YELLOW

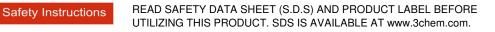
9 m2 / liter @ 1 mil



10 MAXIMUM @ 60 DEGREE

#### mpound 340 g/l maximum with no reducer added

 
 Shelf Life
 24 MONTHS (IF STORED IN CLIMATE CONTROLLED ENVIRONMENT BETWEEN 60-80 F) \*Product may be re-certified upon inspection by 3Chem.



**Military & Aerospace Coatings** 

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