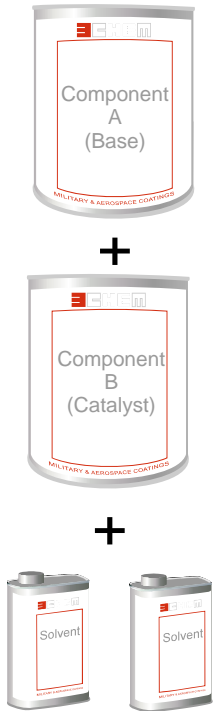


MIXING INSTRUCTIONS AND SOLVENT APPLICATION CHART FOR THE FOLLOWING SERIES OF CAMOKOTE HIGH SOLID POLYURETHANE TOPCOATS

C20 Series

Conventional, HVLP or Electrostatic Spraying

Brush, roll or dip



Shake component A for 10-15 minutes. Additional shaking time would be needed if solids are detected at the bottom of the can.

Mix Component A and B thoroughly

For spray application it is necessary to have an admix viscosity of 17-18 seconds on a Zahn cup #2
To reach such viscosity thin admix solution up to 25%
Refer to table below to choose the adequate solvent to use according to weather conditions.



Shake component A for 10-15 minutes. Additional shaking time would be needed if solids are detected at the bottom of the can.

Mix Component A and B thoroughly

For brush or dipping application thinning is optional. If so, thin product with the proper solvent but never exceed 25%
Refer to table below to choose the adequate solvent to use according to weather conditions.
For roll application use CRL21 solvent regardless of the temperature to help eliminate bubbling effect

SOLVENT AND ACCELERATOR APPLICATION CHART BY TEMPERATURE

